AMENDMENT TO THE CLAIMS

This listing of claims will replace all prior versions, and listings, of claims in the application.

Listing of Claims:

Claims 6-20 (canceled)

- 21. (New) A method for manufacturing a finished product having antibacterial activity comprising treating at least one face of a substrate comprising at least 50% by weight of cellulosic fibers with a composition containing as sole antimicrobial agent, a metal gluconate chosen in the group consisting of zinc gluconate, silver gluconate, copper gluconate or mixtures thereof.
- 22. (New) The method of claim 21 wherein the concentration of antimicrobial agent in the finished product is of from about 0.01%-10%.
- 23. (New) The method of claim 21 wherein the concentration of antimicrobial agent in the finished product is of from about 0.05-1% by weight.
- 24. (New) The method of claim 21 wherein the finished product is a hand wipe, toilet paper, a handkerchief, an impregnated diaper, an absorbent pad for feminine hygiene, or a nonwoven or absorbent paper for meat trays.
- 25. (New) The method of claim 24 wherein the impregnated diaper is for a baby.

- 26. (New) The method of claim 21 wherein the substrate is a nonwoven based on paper fibers, obtained by the dry method.
- 27. (New) The method of claim 21 wherein the antimicrobial agent is zinc gluconate.
- 28. (New) The method of claim 22 wherein the antimicrobial agent is zinc gluconate.
- 29. (New) The method of claim 23 wherein the antimicrobial agent is zinc gluconate.
- 30. (New) The method of claim 24 wherein the antimicrobial agent is zinc gluconate.
- 31. (New) The method of claim 25 wherein the antimicrobial agent is zinc gluconate.